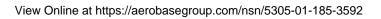
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3a

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Thread Class: Thread Direction: Right-hand Thread Length: Between 0.402 inches and 0.438 inches Fastener Length: Between 1.293 inches and 1.313 inches **Head Style:** Flat countersunk **Head Diameter:** Between 0.449 inches and 0.507 inches Locking Feature: Detent ball threads **Grip Diameter:** Between 0.2483 inches and 0.2492 inches **Internal Drive Style:** Offset cruciform (torque set) **Thread Diameter:** 0.250 inches Grip Length: Between 0.875 inches and 0.891 inches Thready Qty Per Inch (tpi): Hardness Rating: 36.0 rockwell c and 41.0 rockwell c **Countersink Angle:** Between 99.0 degrees and 101.0 degrees Surface Finish: 32.0 microinches threads **Special Features:** Internal drive ribbed Material: Steel comp e4340 or steel comp 4140 or steel comp 8740 or steel comp 4130 or steel comp 6150 Surface Treatment: Cadmium and chromate **Surface Treatment Specification:** Qq-p-416, type 2, class 2 federal specification single treatment response **Thread Series Designator:** Unjf Shelf Life: N/a

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AeroBase Group

Unit Of Measure:

Demilitarization:

No

Fiig:

A003b0