

View Online at <https://aerobasegroup.com/nsn/5305-01-185-8047>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.291 inches and 0.341 inches

**Fastener Length:**

Between 0.676 inches and 0.706 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.350 inches and 0.399 inches

**Grip Diameter:**

Between 0.2485 inches and 0.2495 inches

**Internal Drive Style:**

High-torque

**Thread Diameter:**

0.250 inches

**Grip Length:**

Between 0.365 inches and 0.385 inches

**Thready Qty Per Inch (tpi):**

28

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Surface Finish:**

32.0 microinches threads

**Material:**

Steel comp e4340 or steel comp 4140 or steel comp 8740 or steel comp 8735 or steel comp 6150 or steel comp 4130

**Surface Treatment:**

Nickel and cadmium

**Surface Treatment Specification:**

Ams 2416 assn standard single treatment response

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0