

View Online at <https://aerobasegroup.com/nsn/5305-01-186-1230>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.338 inches and 0.378 inches

Fastener Length:

Between 0.598 inches and 0.628 inches

Head Style:

Pan no. 2

Head Diameter:

Between 0.360 inches and 0.374 inches

Head Height:

Between 0.115 inches and 0.125 inches

Grip Diameter:

Between 0.1890 inches and 0.1895 inches

Internal Drive Style:

Offset cruciform (torque set)

Thread Diameter:

0.190 inches

Grip Length:

Between 0.240 inches and 0.260 inches

Thread Qty Per Inch (tpi):

32

Min. Tensile Strength (psi):

160000 pounds per square inch

Surface Finish:

32.0 microinches threads

Material:

Iron alloy 660

Material Specification:

Ams5731 assn standard single material response or ams5732 assn standard single material response or ams5737 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Thread Series Designator:

Unjf

Specification Data:

80205-nas1578 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0