

View Online at <https://aerobasegroup.com/nsn/5305-01-186-7147>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.378 inches and 0.428 inches

Fastener Length:

Between 0.575 inches and 0.605 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.3504 inches and 0.3988 inches

Grip Diameter:

Between 0.2485 inches and 0.2495 inches

Internal Drive Style:

Offset cruciform (torque set)

Thread Diameter:

0.250 inches

Grip Length:

Between 0.177 inches and 0.197 inches

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

160000 pounds per square inch

Hardness Rating:

24.0 rockwell c and 35.0 rockwell c

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Surface Finish:

32.0 microinches threads

Special Features:

Internal drive ribbed

Material:

Iron alloy 660

Material Specification:

Ams 5731 assn standard single material response or ams 5732 assn standard single material response or ams 5737 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Thread Series Designator:

Unjf

Specification Data:

80205-nas1581 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0