## NSN 5305-01-189-2327

Machine Screw - Page 1 of 2

AeroBase Group

View Online at https://aerobasegroup.com/nsn/5305-01-189-2327

Thread Class:	
3a	
Thread Direction:	
Right-hand	
Thread Length:	
0.314 inches	
Fastener Length:	
Between 0.345 inches ar	d 0.375 inches
Head Style:	
Flat countersunk	
Head Diameter:	
Between 0.246 inches ar	d 0.280 inches
Internal Drive Style:	
Tri-wing recess	
Thread Diameter:	
0.138 inches	
Thready Qty Per Inch (t	ɔi):
32	
Min. Tensile Strength (p	si):
160000 pounds per squa	e inch
Countersink Angle:	
Between 99.0 degrees a	d 101.0 degrees
Screw Material:	
Steel comp 4340 or steel	comp 8740
Screw Material Specific	ation:
Mil-s-5000 military specif	cation 1st material response or mil-s-6049 military specification 2nd material response or ams6322 assn standard
2nd material response	
Screw Surface Treatme	nt:
Cadmium	
Screw Surface Treatme	nt Specification:
Qq-p-416, type 2, cl 2 fe	deral specification single treatment response
Thread Series Designat	pr:
Unjc	
Specification Data:	
80205-nas5601 professio	nal/industrial association standard
Shelf Life:	
N/a	
Unit Of Measure:	
 Demilitarization:	
No	
Fiig:	
A500d0	

NSN 5305-01-189-2327

Machine Screw - Page 2 of 2

## Mil-std (military Standard):

Mil-s-5000 spec.

