

View Online at <https://aerobasegroup.com/nsn/5305-01-191-2465>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.462 inches and 0.498 inches

Fastener Length:

Between 1.166 inches and 1.186 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.577 inches and 0.635 inches

Locking Feature:

Detent ball threads

Grip Diameter:

Between 0.3112 inches and 0.3117 inches

Shank Unthreaded Hole Diameter:

0.076 inches first hole and 0.086 inches first hole

Internal Drive Style:

Offset cruciform (torque set)

Thread Diameter:

0.312 inches

Grip Length:

Between 0.688 inches and 0.704 inches

Thready Qty Per Inch (tpi):

24

Min. Tensile Strength (psi):

63000 pounds per square inch

Hardness Rating:

43.0 rockwell c and 47.0 rockwell c

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Distance From Head Largest Bearing Surface To Shank Hole Center:

1.063 inches first hole and 1.079 inches first hole

Surface Finish:

32.0 microinches threads

Product Name:

Navy special project

Special Features:

Internal drive ribbed

Material:

Steel comp xm-13

Material Specification:

Ams5629 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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