

View Online at <https://aerobasegroup.com/nsn/5305-01-191-3128>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.330 inches and 0.385 inches

**Fastener Length:**

Between 0.965 inches and 1.000 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.3390 inches and 0.3813 inches

**Grip Diameter:**

Between 0.1885 inches and 0.1895 inches

**Internal Drive Style:**

Offset cruciform (torque set)

**Thread Diameter:**

0.190 inches

**Grip Length:**

Between 0.615 inches and 0.635 inches

**Thready Qty Per Inch (tpi):**

32

**Min. Tensile Strength (psi):**

220000 pounds per square inch

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Surface Finish:**

32.0 microinches threads

**Material:**

Steel comp h11

**Material Specification:**

Ams 6487 assn standard single material response

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Nas 672 assn standard single treatment response or mil-c-8837, type 2, class 2 military specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0

**Mil-std (military Standard):**

Mil-c-8837 spec.