

View Online at <https://aerobasegroup.com/nsn/5305-01-193-2385>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.444 inches and 0.494 inches

Fastener Length:

Between 0.829 inches and 0.859 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.497 inches and 0.507 inches

Grip Diameter:

Between 0.2490 inches and 0.2495 inches

Internal Drive Style:

High-torque

Thread Diameter:

0.250 inches

Grip Length:

Between 0.365 inches and 0.385 inches

Thready Qty Per Inch (tpi):

28

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Product Name:

Navy special project

Special Features:

Tapped hole in head 0.1380-32, unjc-3b threads. Distance from top of head to injection port 0.140 inch. Injection port 0.120 in. Lg, 0.060 in. Wide

Material:

Titanium alloy

Material Specification:

Ams 4928 assn standard single material response or ams 4967, comp 6al-4v assn standard single material response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fiig:

A003b0