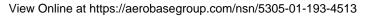
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3a

32





Thread Class: Thread Direction: Right-hand Thread Length: Between 0.338 inches and 0.388 inches Fastener Length: Between 1.098 inches and 1.128 inches **Head Style:** Flat countersunk **Head Diameter:** Between 0.2578 inches and 0.3047 inches **Grip Diameter:** Between 0.1885 inches and 0.1895 inches **Internal Drive Style:** Offset cruciform (torque set) **Thread Diameter:** 0.190 inches Grip Length: Between 0.740 inches and 0.760 inches Thready Qty Per Inch (tpi): Min. Tensile Strength (psi): 160000 pounds per square inch Hardness Rating: 36.0 rockwell c and 40.0 rockwell c **Countersink Angle:** Between 99.0 degrees and 101.0 degrees Surface Finish: 32.0 microinches threads Material: Steel comp e4340 or steel comp 4140 or steel comp 8740 or steel comp 8735 or steel comp 6150 Surface Treatment: Chromate and cadmium Surface Treatment Specification: Qq-p-416 type 2 class 2 federal specification single treatment response **Thread Series Designator:** Unjf **Specification Data:** 80205-nas1581 professional/industrial association standard Shelf Life:

N/a

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Unit Of Measure:

Demilitarization:

No

Fiig:

A003b0

