

View Online at <https://aerobasegroup.com/nsn/5305-01-193-7610>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.506 inches and 0.556 inches

Fastener Length:

Between 1.078 inches and 1.108 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.625 inches and 0.635 inches

Grip Diameter:

Between 0.3115 inches and 0.3120 inches

Internal Drive Style:

High-torque

Thread Diameter:

0.312 inches

Grip Length:

Between 0.552 inches and 0.572 inches

Thready Qty Per Inch (tpi):

24

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Product Name:

Navy special project

Special Features:

Tapped hole in head 0.1380-32, unjc-3b threads. Distance from top of head to injection port 0.290 inch. Injection port 0.120 in. Lg, 0.060 in. Wide

Material:

Steel comp xm-13

Material Specification:

Ams 5629 assn standard single material response

Surface Treatment:

Passivate

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0