

View Online at <https://aerobasegroup.com/nsn/5305-01-194-8480>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.256 inches and 0.296 inches

Fastener Length:

Between 1.206 inches and 1.226 inches

Head Style:

Flat chamfer

Head Diameter:

0.375 inches

Head Height:

Between 0.190 inches and 0.210 inches

Shoulder Diameter:

0.1998 inches first shoulder and 0.2000 inches first shoulder

Shank Unthreaded Hole Diameter:

0.070 inches first hole and 0.080 inches first hole

Internal Drive Style:

Slot

Thread Diameter:

0.190 inches

Thready Qty Per Inch (tpi):

32

Distance From Head Largest Bearing Surface To Shank Hole Center:

1.088 inches first hole and 1.118 inches first hole

Special Features:

Second shoulder tapered. Major diameter 0.200 in. , tip diameter 0.190 in.

Material:

Steel comp xm-13

Material Specification:

Ams 5629 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Ps13001 fscm 76301 mfr ref single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0