

View Online at <https://aerobasegroup.com/nsn/5305-01-197-2465>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.350 inches and 0.400 inches

Fastener Length:

Between 3.985 inches and 4.015 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.575 inches and 0.635 inches

Grip Diameter:

Between 0.3115 inches and 0.3120 inches

Shank Unthreaded Hole Diameter:

0.076 inches first hole and 0.081 inches first hole

Internal Drive Style:

High-torque

Thread Diameter:

0.312 inches

Grip Length:

Between 3.615 inches and 3.635 inches

Thready Qty Per Inch (tpi):

24

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Distance From Head Largest Bearing Surface To Shank Hole Center:

2.862 inches first hole and 3.902 inches first hole

Material:

Steel comp xm-13

Material Specification:

Ams 5629 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0