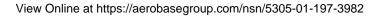
NSN 5305-01-197-3982

Close Tolerance Screw - Page 1 of 2





Thread Class: 3a **Thread Direction: Right-hand Thread Length:** Between 0.277 inches and 0.328 inches Fastener Length: Between 1.293 inches and 1.313 inches **Head Style:** Flat chamfer **Head Diameter:** Between 0.477 inches and 0.492 inches **Head Height:** Between 0.126 inches and 0.141 inches Locking Feature: Detent ball grip **Grip Diameter:** Between 0.2487 inches and 0.2492 inches **Shank Unthreaded Hole Diameter:** 0.076 inches first hole and 0.086 inches first hole **Internal Drive Style:** Slot **Thread Diameter:** 0.250 inches Grip Length: Between 0.875 inches and 0.891 inches Thready Qty Per Inch (tpi): 28 Min. Tensile Strength (psi): 63000 pounds per square inch Distance From Head Largest Bearing Surface To Shank Hole Center: 1.198 inches first hole and 1.218 inches first hole Surface Finish: 32.0 microinches grip Material: Steel comp 632 fastener **Material Specification:** Ams5673 assn standard 1st material response spring or astm a580 assn standard 2nd material response spring Surface Treatment: Passivate **Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

NSN 5305-01-197-3982

Close Tolerance Screw - Page 2 of 2

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

Demilitarization:

No

Fiig:

A003b0

