

View Online at <https://aerobasegroup.com/nsn/5305-01-197-3994>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.262 inches and 0.313 inches

**Fastener Length:**

Between 1.122 inches and 1.142 inches

**Head Style:**

Flat chamfer

**Head Diameter:**

Between 0.360 inches and 0.374 inches

**Head Height:**

Between 0.095 inches and 0.110 inches

**Locking Feature:**

Detent ball grip

**Grip Diameter:**

Between 0.1889 inches and 0.1894 inches

**Shank Unthreaded Hole Diameter:**

0.070 inches first hole and 0.080 inches first hole

**Internal Drive Style:**

Slot

**Thread Diameter:**

0.190 inches

**Grip Length:**

Between 0.750 inches and 0.766 inches

**Thready Qty Per Inch (tpi):**

32

**Min. Tensile Strength (psi):**

63000 pounds per square inch

**Distance From Head Largest Bearing Surface To Shank Hole Center:**

1.033 inches first hole and 1.053 inches first hole

**Surface Finish:**

32.0 microinches grip

**Product Name:**

Navy special project

**Material:**

Steel comp 632 fastener

**Material Specification:**

Astm a580 cond. A assn standard single material response spring

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fiig:**

A003b0