

View Online at <https://aerobasegroup.com/nsn/5305-01-197-4004>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.306 inches and 0.356 inches

**Fastener Length:**

Between 1.665 inches and 1.685 inches

**Head Style:**

Flat chamfer

**Head Diameter:**

Between 0.610 inches and 0.625 inches

**Head Height:**

Between 0.157 inches and 0.172 inches

**Locking Feature:**

Detent ball grip

**Grip Diameter:**

Between 0.3112 inches and 0.3117 inches

**Shank Unthreaded Hole Diameter:**

0.076 inches first hole and 0.086 inches first hole

**Internal Drive Style:**

Slot

**Thread Diameter:**

0.312 inches

**Grip Length:**

Between 1.188 inches and 1.203 inches

**Thready Qty Per Inch (tpi):**

24

**Min. Tensile Strength (psi):**

63000 pounds per square inch

**Distance From Head Largest Bearing Surface To Shank Hole Center:**

1.553 inches first hole and 1.573 inches first hole

**Surface Finish:**

32.0 microinches grip

**Material:**

Steel comp 632 fastener

**Material Specification:**

Astm a580 cond. A assn standard single material response spring

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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