

View Online at <https://aerobasegroup.com/nsn/5305-01-197-6496>

Thread Class:

2a

Thread Direction:

Right-hand

Thread Length:

0.360 inches

Fastener Length:

3.983 inches

Head Style:

Hexagon

Head Height:

Between 0.110 inches and 0.130 inches

Width Between Flats:

0.375 inches

Shoulder Diameter:

0.313 inches first shoulder

Shoulder Length:

0.815 inches first shoulder

Internal Drive Style:

W/o internal drive

Thread Diameter:

0.164 inches

Thready Qty Per Inch (tpi):

32

Hardness Rating:

25.0 rockwell c and 34.0 rockwell c

Shoulder Shape:

Round first shoulder

Special Features:

Tap hole in head 0.190 in. Nom dia, 32 threads per inch, class 3b, 0.620 in. Maximum length

Material:

Steel comp 1040 or steel comp 1045

Material Specification:

Astm a108 assn standard all material responses

Surface Treatment:

Nickel

Surface Treatment Specification:

Qq-n-290 cl 2 federal specification single treatment response

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0