

View Online at <https://aerobasegroup.com/nsn/5305-01-197-6515>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.314 inches and 0.364 inches

Fastener Length:

Between 0.886 inches and 0.916 inches

Head Style:

Oval countersunk

Head Diameter:

Between 0.2966 inches and 0.3016 inches

Grip Diameter:

Between 0.1885 inches and 0.1895 inches

Shank Unthreaded Hole Diameter:

0.070 inches first hole and 0.080 inches first hole

Internal Drive Style:

Offset cruciform (torque set)

Thread Diameter:

0.190 inches

Grip Length:

Between 0.552 inches and 0.572 inches

Thready Qty Per Inch (tpi):

32

Hardness Rating:

36.0 rockwell c and 40.0 rockwell c

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Distance From Head Largest Bearing Surface To Shank Hole Center:

0.760 inches first hole and 0.800 inches first hole

Surface Finish:

32.0 microinches threads

Special Features:

Internal drive ribbed

Material:

Steel comp e4340 or steel comp 4140 or steel comp 8740 or steel comp 8735 or steel comp 6150

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2, class 2 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0