

View Online at <https://aerobasegroup.com/nsn/5305-01-197-6581>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.057 inches and 0.120 inches

Fastener Length:

Between 0.157 inches and 0.188 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.270 inches and 0.332 inches

Locking Feature:

Strip threads or patch threads or pellet threads

Internal Drive Style:

Offset cruciform (torque set)

Thread Diameter:

0.164 inches

Thready Qty Per Inch (tpi):

32

Min. Tensile Strength (psi):

160000 pounds per square inch

Hardness Rating:

36.0 rockwell c and 40.0 rockwell c

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Surface Finish:

32.0 microinches threads

Product Name:

Navy special project

Material:

Steel comp e4340 or steel comp 4140 or steel comp 8740 or steel comp 8735 or steel comp 6150

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416 type 2 cl 2 federal specification single treatment response

Thread Series Designator:

Unjc

Specification Data:

80205-nas1189 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fig:

A003b0