

View Online at <https://aerobasegroup.com/nsn/5305-01-197-9419>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.400 inches and 0.450 inches

Fastener Length:

Between 0.910 inches and 0.940 inches

Head Style:

Oval countersunk

Head Diameter:

Between 0.390 inches and 0.395 inches

Grip Diameter:

Between 0.2485 inches and 0.2495 inches

Internal Drive Style:

Offset cruciform (torque set)

Thread Diameter:

0.250 inches

Grip Length:

Between 0.490 inches and 0.510 inches

Thready Qty Per Inch (tpi):

28

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Surface Finish:

32.0 microinches threads

Special Features:

Internal drive ribbed

Material:

Titanium alloy

Material Specification:

Ams 4967, comp 6al-4v assn standard single material response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fig:

A003b0