

View Online at <https://aerobasegroup.com/nsn/5305-01-197-9423>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.378 inches and 0.428 inches

Fastener Length:

Between 2.200 inches and 2.230 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.464 inches and 0.507 inches

Grip Diameter:

Between 0.2490 inches and 0.2495 inches

Shank Unthreaded Hole Diameter:

0.076 inches first hole and 0.086 inches first hole

Internal Drive Style:

High-torque

Thread Diameter:

0.250 inches

Grip Length:

Between 1.802 inches and 1.822 inches

Thread Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

160000 pounds per square inch

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Distance From Head Largest Bearing Surface To Shank Hole Center:

2.074 inches first hole and 2.124 inches first hole

Surface Finish:

32.0 microinches threads

Material:

Titanium alloy

Material Specification:

Ams4928 assn standard single material response or ams4967 assn standard single material response

Thread Series Designator:

Unjf

Specification Data:

80205-nas1580 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0