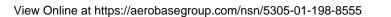
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Thread Class:





3a **Thread Direction: Right-hand Thread Length:** Between 0.454 inches and 0.521 inches Fastener Length: Between 1.714 inches and 1.761 inches **Head Style:** Flat countersunk **Head Diameter:** Between 0.578 inches and 0.634 inches **Grip Diameter:** Between 0.3110 inches and 0.3120 inches **Internal Drive Style:** Offset cruciform (torque set) **Thread Diameter:** 0.312 inches Grip Length: Between 1.240 inches and 1.260 inches Thready Qty Per Inch (tpi): 24 Min. Tensile Strength (psi): 220000 pounds per square inch Hardness Rating: 46.0 rockwell c and 50.0 rockwell c **Countersink Angle:** Between 99.0 degrees and 101.0 degrees Surface Finish: 32.0 microinches threads **Product Name:** Navy special project **Special Features:** Internal drive ribbed Material: Steel comp h11 **Material Specification:** Ams 6487 assn standard single material response Surface Treatment: Cadmium or cadmium and chromate **Surface Treatment Specification:**

Nas 672 assn standard 1st treatment response or mil-c-8837, type 2 cl 3 military specification 2nd treatment response

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AeroBase Group

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-c-8837 spec.