

View Online at <https://aerobasegroup.com/nsn/5305-01-199-7826>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.444 inches and 0.494 inches

**Fastener Length:**

Between 0.892 inches and 0.922 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.456 inches and 0.508 inches

**Grip Diameter:**

Between 0.2490 inches and 0.2495 inches

**Internal Drive Style:**

High-torque

**Thread Diameter:**

0.250 inches

**Grip Length:**

Between 0.428 inches and 0.448 inches

**Thready Qty Per Inch (tpi):**

28

**Min. Tensile Strength (psi):**

95000 pounds per square inch

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Surface Finish:**

32.0 microinches threads

**Product Name:**

Navy special project

**Special Features:**

0.138-32 unjc-3b thread 0.300 - 0.345 from top of head, counterbore 0.145 - 0.150 dia. X 0.055 - 0.065 depth

**Material:**

Iron alloy 661

**Material Specification:**

Ams4928 assn standard single material response or ams4967 assn standard single material response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0