

View Online at <https://aerobasegroup.com/nsn/5305-01-204-4198>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.506 inches and 0.556 inches

**Fastener Length:**

Between 3.516 inches and 3.546 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.5780 inches and 0.6335 inches

**Shoulder Diameter:**

0.3266 inches first shoulder and 0.3276 inches first shoulder

**Shoulder Length:**

2.873 inches first shoulder

**Internal Drive Style:**

High-torque

**Thread Diameter:**

0.312 inches

**Thready Qty Per Inch (tpi):**

24

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Hardness Rating:**

36.0 rockwell c and 40.0 rockwell c

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Shoulder Shape:**

Round first shoulder

**Material:**

Steel comp 4140 or steel comp e4340 or steel comp 8740

**Material Specification:**

Mil-s-5626 military specification 1st material response or mil-s-5000 military specification 2nd material response or mil-s-6049 military specification 3rd material response

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416, type 2 class 2 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Specification Data:**

80205-nas1705 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fiig:**

A003b0

**Mil-std (military Standard):**

Mil-s-5626 spec.