

View Online at <https://aerobasegroup.com/nsn/5305-01-209-7152>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 1.231 inches and 1.269 inches

Head Style:

Headless (setscrew)

Point Length:

0.102 inches

Point Style:

Flat

Internal Drive Style:

Hexagon

Thread Diameter:

0.250 inches

Width Across Flats:

Between 0.1250 inches and 0.1270 inches

Thready Qty Per Inch (tpi):

28

Hardness Rating:

45.0 rockwell c and 53.0 rockwell c

Point Chamfer Angle:

Between 45.0 degrees and 50.0 degrees

Material:

Steel comp 4037 or steel comp 4137 or steel comp 8630 or steel comp 8740

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2 class 2 federal specification single treatment response

Thread Series Designator:

Unjf

Specification Data:

80205-nas1081 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0