

View Online at <https://aerobasegroup.com/nsn/5305-01-209-7939>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.400 inches and 0.450 inches

Fastener Length:

Between 0.910 inches and 0.940 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.464 inches and 0.504 inches

Shoulder Diameter:

0.2802 inches and 0.2807 inches first shoulder

Shoulder Length:

0.395 inches and 0.415 inches first shoulder

Internal Drive Style:

High-torque

Thread Diameter:

0.250 inches

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

160000 pounds per square inch

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Shoulder Shape:

Round first shoulder

Material:

Titanium alloy

Material Specification:

Ams4928 assn standard single material response or ams4967, comp 6al-4v assn standard single material response

Thread Series Designator:

Unjf

Specification Data:

80205-nas1790 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0