

View Online at <https://aerobasegroup.com/nsn/5305-01-211-1475>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.444 inches and 0.494 inches

Fastener Length:

Between 1.016 inches and 1.046 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.456 inches and 0.508 inches

Grip Diameter:

Between 0.2485 inches and 0.2495 inches

Internal Drive Style:

High-torque

Thread Diameter:

0.250 inches

Grip Length:

Between 0.552 inches and 0.572 inches

Thready Qty Per Inch (tpi):

28

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Special Features:

With cetyl alcohol per mil-I-87132, ty1, grb as a lubricant

Material:

Steel comp xm-13

Material Specification:

Ams5629 assn standard single material response

Surface Treatment:

Aluminum and chromate

Surface Treatment Specification:

Mil-c-83488, ty2, cl3 military specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0

Mil-std (military Standard):

Mil-c-83488 spec.