

View Online at <https://aerobasegroup.com/nsn/5305-01-211-1475>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.444 inches and 0.494 inches

**Fastener Length:**

Between 1.016 inches and 1.046 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.456 inches and 0.508 inches

**Grip Diameter:**

Between 0.2485 inches and 0.2495 inches

**Internal Drive Style:**

High-torque

**Thread Diameter:**

0.250 inches

**Grip Length:**

Between 0.552 inches and 0.572 inches

**Thready Qty Per Inch (tpi):**

28

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Special Features:**

With cetyl alcohol per mil-I-87132, ty1, grb as a lubricant

**Material:**

Steel comp xm-13

**Material Specification:**

Ams5629 assn standard single material response

**Surface Treatment:**

Aluminum and chromate

**Surface Treatment Specification:**

Mil-c-83488, ty2, cl3 military specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0

**Mil-std (military Standard):**

Mil-c-83488 spec.