

View Online at <https://aerobasegroup.com/nsn/5305-01-212-4553>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.320 inches and 0.370 inches

Fastener Length:

Between 0.705 inches and 0.735 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.345 inches and 0.383 inches

Grip Diameter:

Between 0.1885 inches and 0.1895 inches

Internal Drive Style:

Cross recess type 1

Thread Diameter:

0.190 inches

Grip Length:

Between 0.365 inches and 0.385 inches

Thready Qty Per Inch (tpi):

32

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Surface Finish:

63.0 microinches bearing surface of head

Special Features:

Black dye or paint on thread end

Material:

Titanium alloy

Material Specification:

Ams 4967 assn standard single material response or ams 4928 assn standard single material response

Surface Treatment:

Aluminum

Surface Treatment Specification:

Bms 10-85, ty1, cl160tt3h mfr ref single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0