

View Online at <https://aerobasegroup.com/nsn/5305-01-213-4152>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.251 inches and 0.301 inches

**Fastener Length:**

Between 0.449 inches and 0.479 inches

**Head Style:**

Fillister

**Head Diameter:**

Between 0.265 inches and 0.270 inches

**Head Height:**

Between 0.088 inches and 0.102 inches

**Hole Diameter:**

Between 0.034 inches and 0.042 inches

**Grip Diameter:**

Between 0.1625 inches and 0.1635 inches

**Internal Drive Style:**

Offset cruciform (torque set)

**Thread Diameter:**

0.164 inches

**Grip Length:**

Between 0.178 inches and 0.198 inches

**Hole Quantity:**

1

**Hole Type:**

Drilled

**Thready Qty Per Inch (tpi):**

32

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Hardness Rating:**

36.0 rockwell c and 40.0 rockwell c

**Hole Configuration Style:**

Round

**Surface Finish:**

32.0 microinches threads

**Material:**

Steel comp e4340 or steel comp 4140 or steel comp 8740

**Material Specification:**

Mil-s-5000 military specification single material response or mil-s5626 military specification single material response or mil-s6049 military specification single material response

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416, type 2 class 2 federal specification single treatment response

**Thread Series Designator:**

Unjc

**Specification Data:**

80205-nas1122 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0

**Mil-std (military Standard):**

Mil-s-5000 spec.