

View Online at <https://aerobasegroup.com/nsn/5305-01-215-1367>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.537 inches and 0.587 inches

Fastener Length:

Between 1.485 inches and 1.515 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.612 inches and 0.672 inches

Grip Diameter:

Between 0.4365 inches and 0.4370 inches

Internal Drive Style:

High-torque

Thread Diameter:

0.438 inches

Grip Length:

Between 0.928 inches and 0.948 inches

Thready Qty Per Inch (tpi):

20

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Material:

Steel comp e4340

Material Specification:

23-112 type d mfr ref single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0