

View Online at <https://aerobasegroup.com/nsn/5305-01-216-2781>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.410 inches and 0.440 inches

Fastener Length:

Between 1.035 inches and 1.065 inches

Head Style:

Oval countersunk

Head Diameter:

Between 0.390 inches and 0.394 inches

Grip Diameter:

Between 0.2485 inches and 0.2495 inches

Internal Drive Style:

Offset cruciform (torque set)

Thread Diameter:

0.250 inches

Grip Length:

0.625 inches

Thready Qty Per Inch (tpi):

28

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Surface Finish:

32.0 microinches threads

Special Features:

Internal drive non ribbed

Material:

Titanium alloy uns r56400

Material Specification:

Ams 4967 assn standard single material response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0