

View Online at <https://aerobasegroup.com/nsn/5305-01-217-2922>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.400 inches and 0.450 inches

Fastener Length:

Between 1.660 inches and 1.690 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.455 inches and 0.510 inches

Shoulder Diameter:

0.2641 inches and 0.2651 inches first shoulder

Shoulder Length:

1.240 inches and 1.260 inches first shoulder

Internal Drive Style:

Cross recess type 1

Thread Diameter:

0.250 inches

Thready Qty Per Inch (tpi):

28

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Shoulder Shape:

Round first shoulder

Material:

Steel comp e4340 or steel comp 8740

Material Specification:

Mil-s-5000 military specification 1st material response or mil-s-6049 military specification 2nd material response or ams6322 assn standard 2nd material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, ty2, cl2 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0

Mil-std (military Standard):

Mil-s-5000 spec.