

View Online at <https://aerobasegroup.com/nsn/5305-01-217-4004>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.473 inches and 0.605 inches

Fastener Length:

Between 0.734 inches and 0.766 inches

Head Style:

Flat countersunk

Head Diameter:

0.480 inches

Internal Drive Style:

Hexagon

Thread Diameter:

0.250 inches

Width Across Flats:

Between 0.156 inches and 0.159 inches

Thready Qty Per Inch (tpi):

20

Min. Tensile Strength (psi):

150000 pounds per square inch

Hardness Rating:

32.0 rockwell c and 38.0 rockwell c

Minimum Yield Strength:

130000 pounds per square inch

Countersink Angle:

Between 80.0 degrees and 82.0 degrees

Material:

Steel comp 1013 or steel comp 1015 or steel comp 1016 or steel comp 1017 or steel comp 1018 or steel comp 1019 or steel comp 1020 or steel comp 1021 or steel comp 1022 or steel comp 1023 or steel comp 1025 or steel comp 1026 or steel comp 1029 or steel comp 1030 or steel comp 1033 or steel comp 1034 or steel comp 1035 or steel comp 1037 or steel comp 1038 or steel comp 1039 or steel comp 1040 or steel comp 1524 or steel comp 1527 or steel comp 1536 or steel comp 1541

Material Specification:

Sae, gr8 assn standard all material responses

Thread Series Designator:

Unc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0