

View Online at <https://aerobasegroup.com/nsn/5305-01-217-4004>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.473 inches and 0.605 inches

**Fastener Length:**

Between 0.734 inches and 0.766 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

0.480 inches

**Internal Drive Style:**

Hexagon

**Thread Diameter:**

0.250 inches

**Width Across Flats:**

Between 0.156 inches and 0.159 inches

**Thready Qty Per Inch (tpi):**

20

**Min. Tensile Strength (psi):**

150000 pounds per square inch

**Hardness Rating:**

32.0 rockwell c and 38.0 rockwell c

**Minimum Yield Strength:**

130000 pounds per square inch

**Countersink Angle:**

Between 80.0 degrees and 82.0 degrees

**Material:**

Steel comp 1013 or steel comp 1015 or steel comp 1016 or steel comp 1017 or steel comp 1018 or steel comp 1019 or steel comp 1020 or steel comp 1021 or steel comp 1022 or steel comp 1023 or steel comp 1025 or steel comp 1026 or steel comp 1029 or steel comp 1030 or steel comp 1033 or steel comp 1034 or steel comp 1035 or steel comp 1037 or steel comp 1038 or steel comp 1039 or steel comp 1040 or steel comp 1524 or steel comp 1527 or steel comp 1536 or steel comp 1541

**Material Specification:**

Sae, gr8 assn standard all material responses

**Thread Series Designator:**

Unc

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0