

View Online at <https://aerobasegroup.com/nsn/5305-01-217-4619>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.444 inches and 0.494 inches

**Fastener Length:**

Between 1.142 inches and 1.172 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.497 inches and 0.507 inches

**Grip Diameter:**

Between 0.2490 inches and 0.2495 inches

**Internal Drive Style:**

High-torque

**Thread Diameter:**

0.250 inches

**Grip Length:**

Between 0.678 inches and 0.688 inches

**Thready Qty Per Inch (tpi):**

28

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Special Features:**

Thd hole in top of head 0.138-32 unjc-3b thd, hole 0.300 in. Min. 0.345 in. Maximum dp, counterbore 0.145 in. Min.0.150 in. Maximum dia; injection port 0.120 in. Lg, 0.060 in. Wide in unthd shank; distance from top of head to beginning of injection port 0.270 in.

**Material:**

Titanium alloy uns r56400

**Material Specification:**

Ams4928 assn standard single material response or ams4967 assn standard single material response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0