

View Online at <https://aerobasegroup.com/nsn/5305-01-218-4540>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 0.428 inches and 0.448 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.231 inches and 0.241 inches

**Point Length:**

0.100 inches

**Point Diameter:**

Between 0.090 inches and 0.095 inches

**Point Style:**

Flat

**Internal Drive Style:**

Cross recess type 1

**Thread Diameter:**

0.138 inches

**Thready Qty Per Inch (tpi):**

32

**Countersink Angle:**

Between 98.0 degrees and 102.0 degrees

**Point Chamfer Angle:**

45.0 degrees

**Special Features:**

Two keyways 180 degrees apart

**Material:**

Steel comp 301 or steel comp 302 or steel comp 302b or steel comp 304 or steel comp 304l or steel comp 305 or steel comp 308 or steel comp 309 or steel comp 309s or steel comp 310 or steel comp 310s or steel comp 314 or steel comp 316 or steel comp 316l or steel comp 317 or steel comp 321 or steel comp 347 or steel comp 348 or steel comp 384 or steel comp 385 or steel comp 303 plus x or steel comp 303cu or steel comp 303ma

**Material Specification:**

Qq-s-763 federal specification all material responses

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Thread Series Designator:**

Unc

**Shelf Life:**

N/a

**Unit Of Measure:**

**Demilitarization:**

No

**Fig:**

A003b0