

View Online at <https://aerobasegroup.com/nsn/5305-01-218-4547>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.400 inches and 0.450 inches

**Fastener Length:**

Between 1.910 inches and 1.940 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.455 inches and 0.510 inches

**Grip Diameter:**

Between 0.2490 inches and 0.2495 inches

**Internal Drive Style:**

Cross recess type 1

**Thread Diameter:**

0.250 inches

**Grip Length:**

Between 1.490 inches and 1.510 inches

**Thready Qty Per Inch (tpi):**

28

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Surface Finish:**

32.0 microinches threads

**Material:**

Iron alloy 660

**Material Specification:**

Ams 5737 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fig:**

A003b0