

View Online at <https://aerobasegroup.com/nsn/5305-01-222-7417>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.408 inches and 0.500 inches

Fastener Length:

Between 0.470 inches and 0.500 inches

Head Style:

Flat chamfer

Head Diameter:

Between 0.218 inches and 0.226 inches

Head Height:

Between 0.134 inches and 0.138 inches

Hole Diameter:

Between 0.033 inches and 0.039 inches

Internal Drive Style:

Hexagon

Thread Diameter:

0.138 inches

Width Across Flats:

Between 0.109 inches and 0.111 inches

Thready Qty Per Inch (tpi):

32

Min. Tensile Strength (psi):

180000 pounds per square inch

Hardness Rating:

38.0 rockwell c and 45.0 rockwell c

Minimum Yield Strength:

155000 pounds per square inch

Hole Configuration Style:

Round internal hexagon

Surface Finish:

63.0 microinches bearing surface of head

Material:

Steel

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416 type 2 class 3 federal specification single treatment response

Thread Series Designator:

Unrc

Specification Data:

80205-nas1352 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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