

View Online at <https://aerobasegroup.com/nsn/5305-01-225-7726>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.330 inches and 0.360 inches

**Fastener Length:**

Between 1.570 inches and 1.620 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.337 inches and 0.383 inches

**Grip Diameter:**

Between 0.1885 inches and 0.1895 inches

**Internal Drive Style:**

Cross recess type 1

**End Application:**

Used on sentry f22 aircraft

**Thread Diameter:**

0.190 inches

**Grip Length:**

Between 1.240 inches and 1.260 inches

**Thread Qty Per Inch (tpi):**

32

**Countersink Angle:**

100.0 degrees

**Material:**

Steel comp e4340 or steel comp 8740

**Material Specification:**

Mil-s-5000 military specification 1st material response or mil-s-6049&jdgams 6322 military specification 2nd material response

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Qq-p-416, type 2, cl 2 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Specification Data:**

81205-bac20lu3-20 manufacturers standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

Yes - demil/mli

**Fig:**

A003b0

**Mil-std (military Standard):**

Mil-s-5000 spec.