

View Online at <https://aerobasegroup.com/nsn/5305-01-227-3997>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

0.403 inches

**Fastener Length:**

Between 0.700 inches and 0.730 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.464 inches and 0.506 inches

**Grip Diameter:**

Between 0.2490 inches and 0.2495 inches

**Shank Unthreaded Hole Diameter:**

0.050 inches first hole

**Internal Drive Style:**

Offset cruciform (torque set)

**Thread Diameter:**

0.250 inches

**Grip Length:**

Between 0.302 inches and 0.322 inches

**Thready Qty Per Inch (tpi):**

28

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Distance From Head Largest Bearing Surface To Shank Hole Center:**

0.594 inches and 0.604 inches first hole

**Material:**

Titanium alloy

**Material Specification:**

Ams4928 assn standard single material response or ams4967 assn standard single material response

**Thread Series Designator:**

Unjf

**Specification Data:**

80205-nas1580 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0