

View Online at <https://aerobasegroup.com/nsn/5305-01-230-6493>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 0.178 inches and 0.198 inches

**Head Style:**

Headless (setscrew)

**Point Style:**

Cup

**Internal Drive Style:**

Hexagon

**Thread Diameter:**

0.250 inches

**Width Across Flats:**

Between 0.125 inches and 0.127 inches

**Thready Qty Per Inch (tpi):**

28

**Hardness Rating:**

45.0 rockwell c and 53.0 rockwell c

**Material:**

Steel comp 4037 or steel comp 4137 or steel comp 8630 or steel comp 8740

**Material Specification:**

66 federal standard all material responses

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416, type 2, class 3 federal specification all treatment responses

**Thread Series Designator:**

Unf

**Specification Data:**

80205-nas1081 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fiig:**

A003b0