

View Online at <https://aerobasegroup.com/nsn/5305-01-231-7415>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.443 inches and 0.510 inches

Fastener Length:

Between 1.203 inches and 1.250 inches

Head Style:

Flat countersunk undercut

Head Diameter:

Between 0.502 inches and 0.507 inches

Head Height:

Between 0.071 inches and 0.073 inches

Grip Diameter:

Between 0.2490 inches and 0.2495 inches

Internal Drive Style:

High-torque

Thread Diameter:

0.250 inches

Grip Length:

Between 0.740 inches and 0.760 inches

Thready Qty Per Inch (tpi):

28

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Surface Finish:

32.0 microinches threads

Special Features:

Assembled with one o-ring per st7m251, fscm 76301; cetyl alcohol lubrication

Material:

Steel comp xm-13

Material Specification:

Ams5629 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fiig:

A003b0