

View Online at <https://aerobasegroup.com/nsn/5305-01-236-6192>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.658 inches and 0.708 inches

Fastener Length:

Between 1.856 inches and 1.886 inches

Head Style:

Fillister countersunk

Head Diameter:

Between 0.605 inches and 0.625 inches

Head Height:

Between 0.112 inches and 0.125 inches

Grip Diameter:

Between 0.4360 inches and 0.4370 inches

Internal Drive Style:

Offset cruciform (torque set)

Thread Diameter:

0.437 inches

Grip Length:

Between 1.178 inches and 1.198 inches

Thready Qty Per Inch (tpi):

20

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Surface Finish:

32.0 microinches threads

Special Features:

Top of head is flat

Material:

Steel comp h11

Material Specification:

Ams 6487 assn standard single material response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0