

View Online at <https://aerobasegroup.com/nsn/5305-01-236-9157>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.628 inches and 0.678 inches

**Fastener Length:**

Between 2.178 inches and 2.208 inches

**Head Style:**

Fillister

**Head Diameter:**

Between 0.7995 inches and 0.8000 inches

**Head Height:**

0.340 inches

**Shank Unthreaded Hole Diameter:**

0.141 inches all holes and 0.151 inches all holes

**Internal Drive Style:**

Hexagon

**Thread Diameter:**

0.625 inches

**Width Across Flats:**

Between 0.3130 inches and 0.3150 inches

**Thready Qty Per Inch (tpi):**

18

**Distance From Head Largest Bearing Surface To Shank Hole Center:**

1.989 inches all holes and 2.029 inches all holes

**Special Features:**

Two holes drilled in threaded portion 90 degrees apart; center of holes 0.179 min and 0.189 maximum from end of screw

**Material:**

Steel comp xm-13

**Surface Treatment:**

Passivate

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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