

View Online at <https://aerobasegroup.com/nsn/5305-01-246-0611>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.378 inches and 0.428 inches

Fastener Length:

Between 1.638 inches and 1.668 inches

Head Style:

Pan no. 2

Head Diameter:

Between 0.477 inches and 0.492 inches

Head Height:

Between 0.140 inches and 0.150 inches

Grip Diameter:

Between 0.2485 inches and 0.2495 inches

Internal Drive Style:

Offset cruciform (torque set)

Thread Diameter:

0.250 inches

Grip Length:

Between 1.240 inches and 1.260 inches

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

160000 pounds per square inch

Surface Finish:

63.0 microinches bearing surface of head

Product Name:

Navy special project

Special Features:

Internal drive ribbed

Material:

Iron alloy 660

Material Specification:

Ams5731 assn standard single material response or ams5732 assn standard single material response or ams5737 assn standard single material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416 type 2 cl 2 federal specification single treatment response

Thread Series Designator:

Unjf

Specification Data:

80205-nas1578 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0