

View Online at <https://aerobasegroup.com/nsn/5305-01-248-9795>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.313 inches and 0.363 inches

Fastener Length:

Between 0.823 inches and 0.853 inches

Head Style:

Flat countersunk

Grip Diameter:

Between 0.1885 inches and 0.1895 inches

Internal Drive Style:

Offset cruciform (torque set)

Thread Diameter:

0.190 inches

Grip Length:

Between 0.490 inches and 0.510 inches

Thready Qty Per Inch (tpi):

32

Min. Tensile Strength (psi):

108000 pounds per square inch

Hardness Rating:

39.0 rockwell c and 43.0 rockwell c

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Surface Finish:

63.0 microinches bearing surface of head

Material:

Steel comp 4140 or steel comp e4340 or steel comp 8740

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416 type 2 cl 2 federal specification single treatment response

Thread Series Designator:

Unjf

Specification Data:

80205-nas1993 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0