

View Online at <https://aerobasegroup.com/nsn/5305-01-249-0454>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.442 inches and 0.509 inches

Fastener Length:

Between 0.640 inches and 0.687 inches

Head Style:

Flat countersunk undercut

Head Diameter:

Between 0.456 inches and 0.508 inches

Head Height:

Between 0.0582 inches and 0.0602 inches

Shoulder Diameter:

0.2802 inches first shoulder and 0.2807 inches first shoulder

Shoulder Length:

0.178 inches first shoulder and 0.198 inches first shoulder

Internal Drive Style:

High-torque

Thread Diameter:

0.250 inches

Thready Qty Per Inch (tpi):

28

Countersink Angle:

100.0 degrees

Shoulder Shape:

Round first shoulder

Material:

Titanium alloy uns r56400

Material Specification:

Ams4928 assn standard single material response or ams4967 assn standard single material response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0