

View Online at <https://aerobasegroup.com/nsn/5305-01-251-7552>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 2.914 inches and 3.010 inches

Fastener Length:

Between 3.097 inches and 3.122 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.455 inches and 0.510 inches

Grip Diameter:

Between 0.2485 inches and 0.2495 inches

Internal Drive Style:

Cross recess type 1

Thread Diameter:

0.250 inches

Grip Length:

Between 2.677 inches and 2.697 inches

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

125000 pounds per square inch

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Surface Finish:

32.0 microinches threads

Material:

Steel comp e4340 or steel comp 8740

Material Specification:

Mil-s-5000 military specification 1st material response or mil-s-6049 military specification 2nd material response or ams 6322 assn standard 2nd material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2 cl 2 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0

Mil-std (military Standard):

Mil-s-5000 spec.