

View Online at <https://aerobasegroup.com/nsn/5305-01-254-2565>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.444 inches and 0.494 inches

Fastener Length:

Between 0.954 inches and 0.984 inches

Head Style:

Fillister countersunk

Head Diameter:

Between 0.390 inches and 0.395 inches

Head Height:

0.015 inches

Grip Diameter:

Between 0.2485 inches and 0.2495 inches

Internal Drive Style:

Offset cruciform (torque set)

Thread Diameter:

0.250 inches

Grip Length:

Between 0.490 inches and 0.510 inches

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

180000 pounds per square inch

Hardness Rating:

39.0 rockwell c and 43.0 rockwell c

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Surface Finish:

32.0 microinches threads

Material:

Steel comp 8740

Material Specification:

Mil-s-6049 military specification single material response

Surface Treatment:

Aluminum

Surface Treatment Specification:

Mil-c-83488, type 2 class 3 military specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-s-6049 spec.