

View Online at <https://aerobasegroup.com/nsn/5305-01-254-9168>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.208 inches and 0.258 inches

**Fastener Length:**

Between 1.843 inches and 1.873 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.194 inches and 0.225 inches

**Internal Drive Style:**

High-torque

**Thread Diameter:**

0.112 inches

**Thready Qty Per Inch (tpi):**

40

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Hardness Rating:**

Between 36.0 rockwell c and 40.0 rockwell c

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Screw Material:**

Steel comp 4140 or steel comp 4340 or steel comp 8740

**Screw Surface Treatment:**

Cadmium and chromate

**Screw Surface Treatment Specification:**

Qq-p-416, ty2 cl 2 federal specification single treatment response

**Thread Series Designator:**

Unjc

**Specification Data:**

80205-nas1221 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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